CC321

ORBITAL CUTTING RANGE

ø140 - ø330 mm
ø5,5 to ø12,75 "

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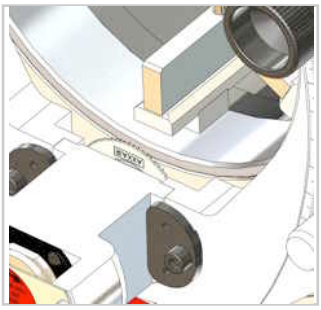
V3.4-07-2014

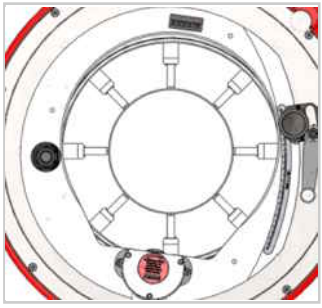
Technical Specifications

- Basic **stainless steel** jaws Ø8,5" to 12,75"(Ø216 to Ø 330 mm)
- Included stainless steel auxiliary jaws Ø5,5" to Ø 10" (Ø 140 to Ø 256 mm)
- **Cutting precision**: perpendicular cutting < 0.25 mm
- Dual-output cutting motor with 2 blade positions for uptake
- **Scalability**: may be transformed into a bevelling and orbital welding machine • Lifting eye

- **Weight**: 73 kg (easy handling)



Optimiszed blade-jaws distance
Limits vibration and tube distortion



Concentric clamping with 8 jaws in **stainless steel,** standard, to eliminate tube distortion

Motors: slow, fast, pneumatic

Rotation handle as **standard**: extends blade life and optimizes cutting quality

References	Motors	Accessories	Consumables
321FS29 321FS19 321FS25 321FS15 321MS182B 321MS181B 321PD	Motor 220V, mono : FS29: Thickness Inox <5mm FS25: Thickness Inox >5mm MS18B-2 : 1800W Motor 110V, mono : FS19: Thickness Inox <5mm FS15: Thickness Inox >5mm MS18B-1 : 1800W MOPD: pneumatic 60 to 110 rpm, air flow rate 1500 l/min at 6 bar All motors are delivered in their individual case, including the necessary tools	CCPS21: support feet SAEP-00 : electric rotation autoline 1CC21 to CC321 (110 V - 230V) CCSER1/CCSER2: simple/bearing stand	LS6872 : 1 to 3 mm LS6844 : 2 to 7 mm LS8080: 1 to 3 mm LS8054: 2 to 7 mm LS8034 : 5 to 12 mm LS9038 : 5 to 15 mm LC300 : Bevelling blade 30° LC375 : Bevelling blade 37,5° LCA9028A : Carbide saw blades for carbon steel only thick. 4 to 15mm CCLUH: lubricant