ø59 - ø225 mm ø2 to ø8,625 "





V3.4-07-2014

Technical Specifications

- Basic jaws Ø116 to Ø225 mm
- Included stainless steel auxiliary jaws Ø 59 to Ø 169 mm
- **Technology**: screw carbide inserts: 10 x faster than HSS tools. Superior service life
- Max 12,7mm for all spinners
- Patented System
- **Scalability**: may be transformed into a cutting and orbital welding machine
- Weight: 57 kg (easy handling)



End stop adjustment : shows directly thickness of the tube for a V prep without land



Fine adjustment: the screw allows a strong stop and a fine land adjustment



Outer profile guide system: to account for tube "out of round"



Rotation handle as standard: extends blade life and optimizes cutting quality

References	Motors	Accessories	Consumables
GAP221-2 GAP221-1	GA15-220 : 220 V mono GA15-110 : 110 V mono	CCPS21: support feet CCBSB-001: bench with height adjustment - 1.5 m CCBSB-002: additional 1.5 m bench SAEP-00: electric rotation autoline 121 to 321 (110 V - 230V) CCSER1/CCSER2: simple/bearing stand All motors are delivered in their individual case, including the necessary tools	PC30-08-B02: carbide inserts TV15-300: 30° spinner (Max 12,7mm) TV15-375: 37.5° spinner (Max 12,7mm) TV15-450: 45° spinner(Max 12,7mm) TJ15-150: Set J head for GA15 at 15° with 8 carbide tips without roller All spinner are delivered with their carbide inserts mounted

