

Ø140 - Ø330 mm
 Ø5,5 to Ø12,75"



V3.4-07-2014



Technical Specifications

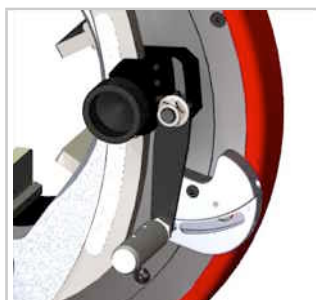
- Basic jaws Ø216 to Ø330 mm
- Included stainless steel auxiliary jaws Ø 140 to Ø 256 mm
- **Technology:** screw carbide inserts: 10 x faster than HSS tools. Superior service life
- **Max 12,7mm for all spinners**
- **Patented System**
- **Scalability:** may be transformed into a cutting and orbital welding machine
- **Weight:** 79 kg (easy handling)



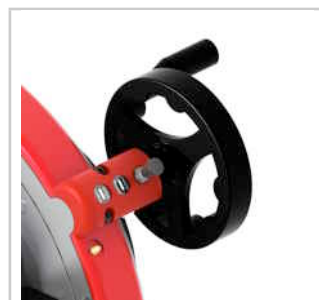
End stop adjustment : shows directly thickness of the tube for a V prep without land



Fine adjustment : the screw allows a strong stop and a fine land adjustment



Outer profile guide system: to account for tube "out of round"



Rotation handle as standard: extends blade life and optimizes cutting quality

References	Motors	Accessories	Consumables
GAP321-2	GA15-220 : 220 V mono	CCPS21 : support legs SAEP-00 : electric rotation autoline 121 to 321 (110 V - 230V)	PC30-08-B02: carbide inserts TV15-300: 30° spinner (Max 12,7mm) TV15-375: 37.5° spinner (Max 12,7mm) TV15-450: 45° spinner(Max 12,7mm)
GAP321-1	GA15-110 : 110 V mono	CCSER1/CCSER2: simple/bearing stand All motors are delivered in their individual case, including the necessary tools	TJ15-150 : Set J head for GA15 at 15° with 8 carbide tips without roller All spinner are delivered with their carbide inserts mounted

